



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14101W18-PO

Job Sheet 187958



Part No: RBE105-14101W18-PO

Job Qty: 2 pcs

Part Name: Pressing-In Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 3/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBE105-14101W18 Rev.1 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	3/1/19	K+DP	0.00	0.00	Purchasing - 1	DP	MAR 05 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	3/1/19		0.00	0.00	Packaging 2 - 1 - B4B		DP MAR 05 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S159146



Part: RBE105-14101W18

Job No: 187958

Serial No/Batch: S159146

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 03/05/19

Plex 12/21/18 3:21 PM dart.Lussier.Patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	3/1/19	0.00 0.00	QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
					DAS MAR 05 2019 68 9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	3/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
					DAS 21 MAR 06 2019 9-89
140 QC 21 - FG	2 pcs	3/1/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	

Part Op 100 - (Purchasing) Issue P/O: 042126 MANUFACTURE RBE105-14101W18 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

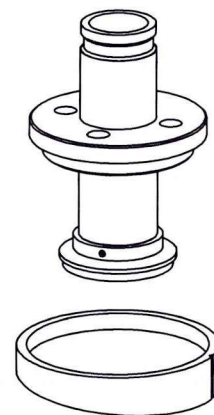
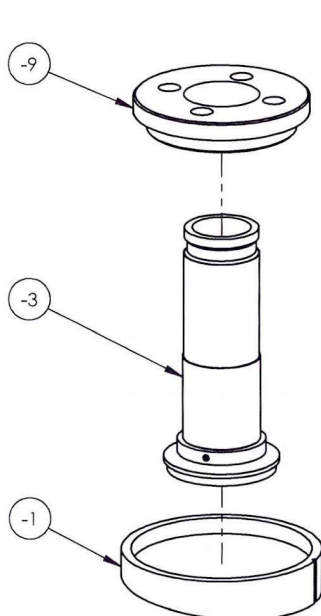
x 2 Bn h m Dec 21, 2018.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBE105-14101W18P	Pressing-In Tool	2 Ea (1 ea)	100-Purchasing	5159 141
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE105-14101W18P	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/21/18 3:21 PM dart.Lussier.Patrick

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		RELEASED FOR PRODUCTION.	8/31/2016	DPD
				JAG



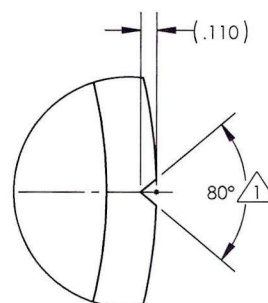
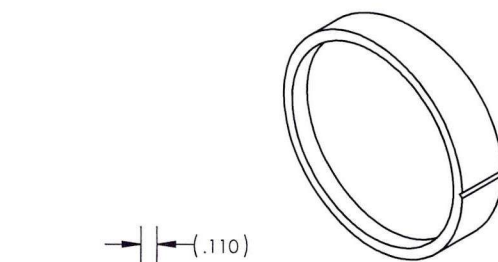
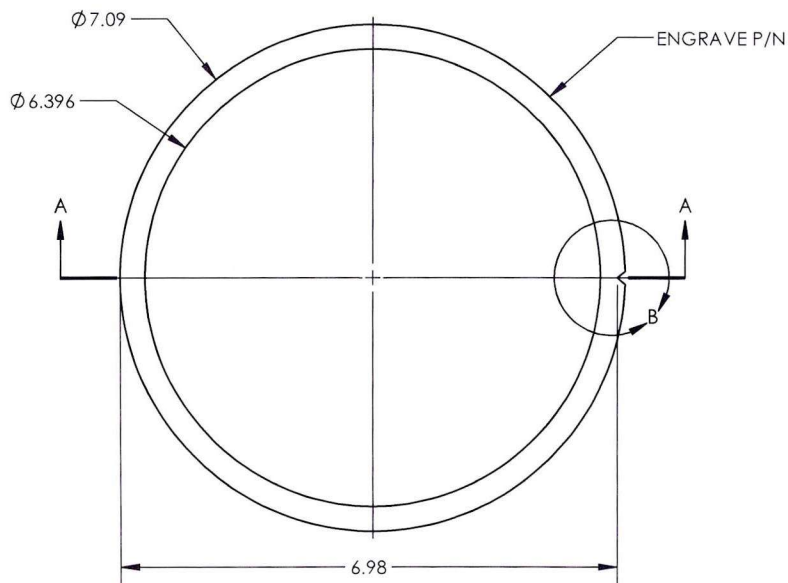
NOTE:
REF. EUROCOPTER T/N: 105-14101W18.

DART AEROSPACE																					
TITLE PRESSING - IN TOOL																					
DWG NO. RBE105-14101W18	REV 1																				
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/16</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td colspan="2">1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td colspan="2">2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td colspan="2">3. INTERPRET DIM AND TOL PER ASME Y14.5M-2003</td> </tr> <tr> <td colspan="2">USED ON MODEL</td> </tr> <tr> <td colspan="2">EC145</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/16	SPEC	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/	1. BREAK ALL SHARP EDGES		2. DIMENSIONAL LIMITS APPLY		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2003		USED ON MODEL		EC145	
MAT'L	UNLESS OTHERWISE SPECIFIED																				
HEAT TREAT	DIMENSIONS ARE IN INCHES																				
FINISH	.XXX ± .005 FRACTIONS ± 1/16																				
SPEC	.XX ± .01 ANGLES ± 5°																				
	.X ± .1 SURFACES = 125/																				
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USED ON MODEL																					
EC145																					
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DRAWN BY:	DUERFELDT																				
CHECKED:	DUERFELDT																				
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QA APPR:	LINDSAY																				
APPROVED:	GILBERT																				
SCALE	1:5																				
DATE	1/20/2016																				
SHEET 1 OF 6																					

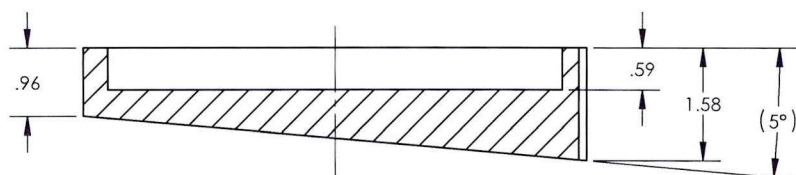
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	BLACK PHENOLIC	GRADE C (PORT PLASTICS)	2
	X		-3	1	DRIFT ASSEMBLY			3
	1		-5		DRIFT TUBE	6061		4
	1		-7		DRIFT BASE	4140/4142		5
			-9	1	CENTERING DISK	WHITE DELRIN/ACETAL		6
	2	B/O	-11		SPRING PIN	STEEL	M4 X 12mm (MCMaster-CARR #91611A205)	3
	ASSY -3							

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REVISIONS				DATE	INITIAL	APPROVED
REV	EGR	DESCRIPTION				



DETAIL B
SCALE 1 : 1



SECTION A-A

(1)
SUPPORT

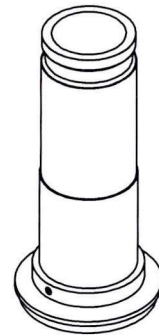
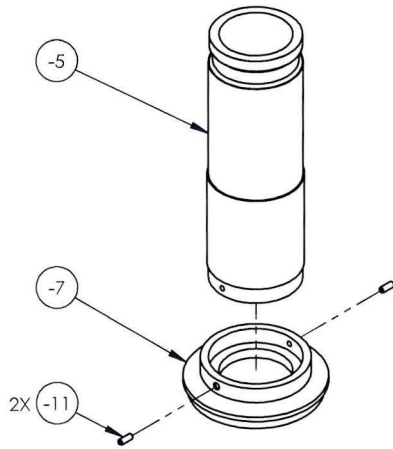
NOTE:

(1) FILL IN NOTCH WITH WHITE PAINT.

DART AEROSPACE																																								
TITLE PRESSING - IN TOOL																																								
DWG NO. RBE105-14101W18-1	REV 1																																							
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CHECKED: DUERFELDT		.015 x 45° OR .015R																																						
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY																																						
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SCALE 1:2	DATE 1/20/2016																																							
SHEET 2 OF 6																																								

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REVISIONS				
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				APPROVED

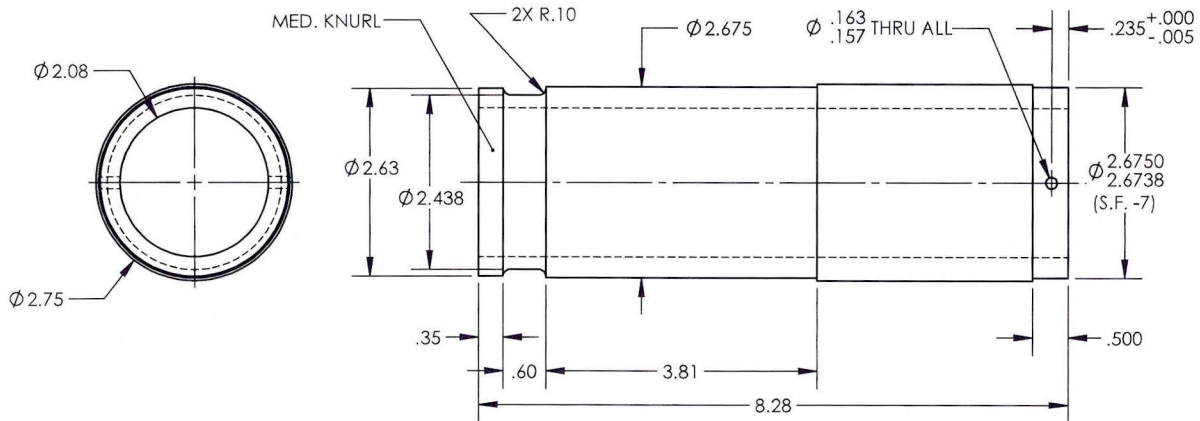
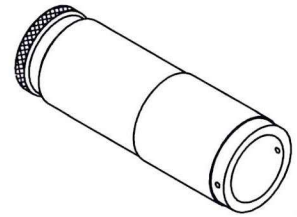


(-3)
DRIFT ASSEMBLY

DART AEROSPACE	
TITLE: PRESSING - IN TOOL	
DWG NO. RBE105-14101W18-3	REV 1
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
SCALE 1:4	ASME Y14.5M-2009
DATE 1/20/2016	USED ON MODEL
	EC145
	SHEET 3 OF 6

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				APPROVED



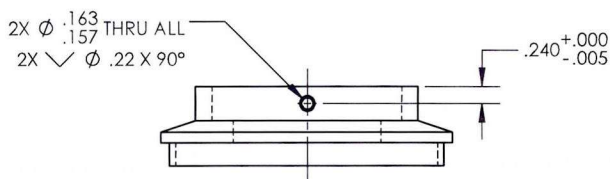
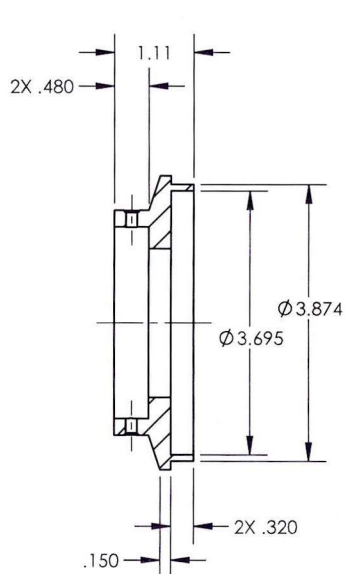
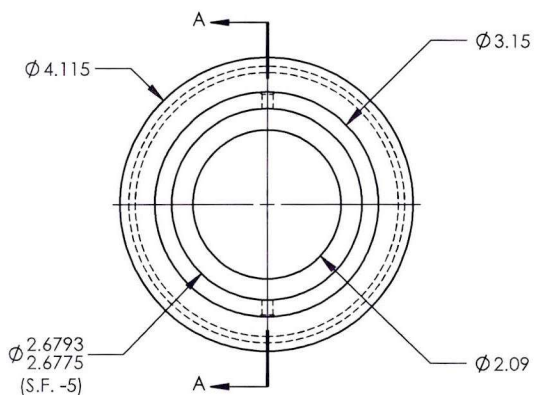
(-5)

DRIFT TUBE

DART AEROSPACE	
TITLE PRESSING - IN TOOL	
DWG NO. RBE105-14101W18-5	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REAT	.XXX $\pm$.006 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625, TYPE II, CLASS I	.X $\pm$.1 SURFACES $\pm$ 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:2	DATE 1/20/2016
SHEET 4 OF 6	

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REVISIONS			
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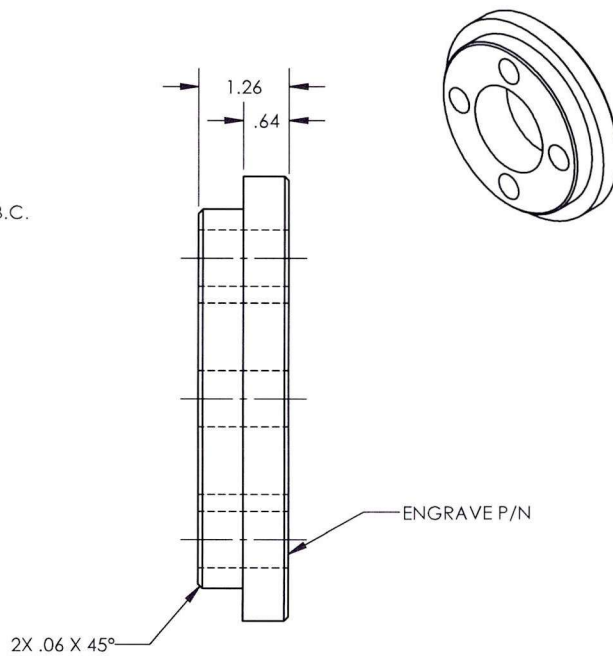
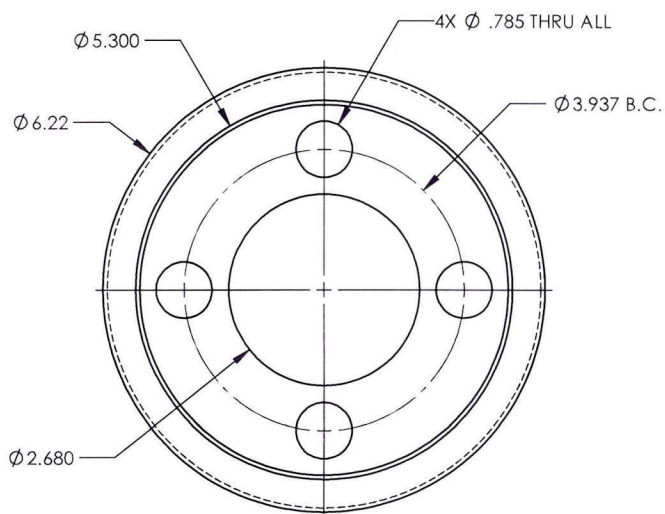
(-7)

DRIFT BASE

DART AEROSPACE																													
TITLE PRESSING - IN TOOL																													
DWG NO. RBE105-14101W18-7	REV 1																												
<table border="0"> <tr> <td>MAT'L 4140/4142</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT RC 40-46</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH ZINC PLATE</td> <td>.XXX ± .006 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC ASTM B633 TYPE I SC 2</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/✓</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>AFTER PLATING</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>USED ON MODEL</td> </tr> <tr> <td></td> <td>EC145</td> </tr> <tr> <td>SCALE 1:2</td> <td>DATE 1/20/2016</td> </tr> <tr> <td colspan="2" style="text-align: right;">SHEET 5 OF 6</td> </tr> </table>		MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED	HEAT RC 40-46	DIMENSIONS ARE IN INCHES	FINISH ZINC PLATE	.XXX ± .006 FRACTIONS ± 1/8	SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/✓	DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES	CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY	OPPS APPR: ANDERSON	AFTER PLATING	QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009	APPROVED: GILBERT	USED ON MODEL		EC145	SCALE 1:2	DATE 1/20/2016	SHEET 5 OF 6	
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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(-9)
CENTERING DISK

DART AEROSPACE	
TITLE: PRESSING - IN TOOL	
DWG NO. RBE105-14101W18-9	REV 1
MATERIAL: WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH	.XX $\pm .01$ ANGLES $\pm 5^\circ$
SPEC	.X $\pm .1$ SURFACES ± 125 ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:2	DATE 1/20/2016 SHEET 6 OF 6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042126**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042126
PO Date: 12/21/18
Due Date: 3/1/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pynt Terms: Net 60
Freight Terms: Revision
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187958	RBE105-14101W18P		X2	Pressing-In Tool REV 1	Firmed	-	3/1/19 5	2 Ea	0 Ea	2 Ea	\$1,660.00/Ea	\$3,320.00
							BADER 11040	MARCH 11, 2019				MAR 05 2019	DP
2	187959	RBE105-14101W13P		X2	Mounting Device REV 1	Firmed	-	3/1/19 5	2 Ea	0 Ea	2 Ea	\$923.20/Ea	\$1,846.40
							BADER 11040					MAR 05 2019	DP
Grand Total: \$5,166.40													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042126**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042126
PO Date: 12/21/18
Due Date: 3/1/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187958	RBE105-14101W18P			Pressing-In Tool REV 1	Firmed	-	3/1/19	2 Ea	0 Ea	2 Ea	\$1,457.78/Ea	\$2,915.56
2	187959	RBE105-14101W13P			Mounting Device REV 1	Firmed	-	3/1/19	2 Ea	0 Ea	2 Ea	\$923.20/Ea	\$1,846.40

Grand Total: \$4,761.96

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/21/18 3:37 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24750
Shipment Date: 05-Mar-2019
Ship Via: Pick up at METEC

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042126

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job</u>	<u>Number</u>
1	2	2	0	0	EA	DART-RBE105-14101W18P Pressing - In Tool Order No: 3339 Order Date: 12/21/18 Terms: Net 60 Days	1		3339-01
2	2	2	0	0	EA	DART-RBE105-14101W13P Mounting Device Order No: 3339 Order Date: 12/21/18 Terms: Net 60 Days	1		3339-02

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RBE105-14101W18P	Pressing - In Tool	1	42126
2	DART-RBE105-14101W13P	Mounting Device	1	42126

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, March 5, 2019